

For more information and technical assistance contact:

Chevron Phillips Chemical  
P.O. Box 4910  
The Woodlands, TX 77387-4910  
800.231.1212



SUPERIOR FLEXIBLE PACKAGING RESINS

## Marlex® 4571 Polyethylene

### LOW DENSITY POLYETHYLENE (LDPE)

This low density polyethylene is tailored for cast film applications that require:

- High speed extrusion
- Low neck-in
- Good drawdown
- Edge tear resistance
- High coefficient of friction

Typical cast film resin applications include:

- Personal care
- General purpose

Nominal Resin Properties	English	SI	Method
Melt Index, 190 °C/2.16 kg	---	4.1 g/10 min	ASTM D1238
Density	---	0.924 g/cm <sup>3</sup>	ASTM D1505
Slip	None	None	---
Antiblock	None	None	---
Vicat Softening Temperature	209 °F	99 °C	ASTM D1525
Melting Point	229 °F	109 °C	ASTM D3418

Nominal Cast Film Properties at 1.25 mil <sup>1</sup>	English	SI	Method
Haze	9 %	9 %	ASTM D1003
Gloss, 60°	86	86	ASTM D2457
COF	0.75	0.75	ASTM D1894
Dart	---	65 g/mil	ASTM D1709
Elmendorf Tear MD	---	320 g/mil	ASTM D1922
Elmendorf Tear TD	---	125 g/mil	ASTM D1922
WVTR	0.84 g/100in <sup>2</sup> /day	13 g/m <sup>2</sup> /day	ASTM F1249
OTR	400 cm <sup>3</sup> /100in <sup>2</sup> /day	6100 cm <sup>3</sup> /m <sup>2</sup> /day	ASTM D3985

1. Produced using a smooth bore extruder at a rate of 7 lb/in die cast film line

Revision Date: August, 2021



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